

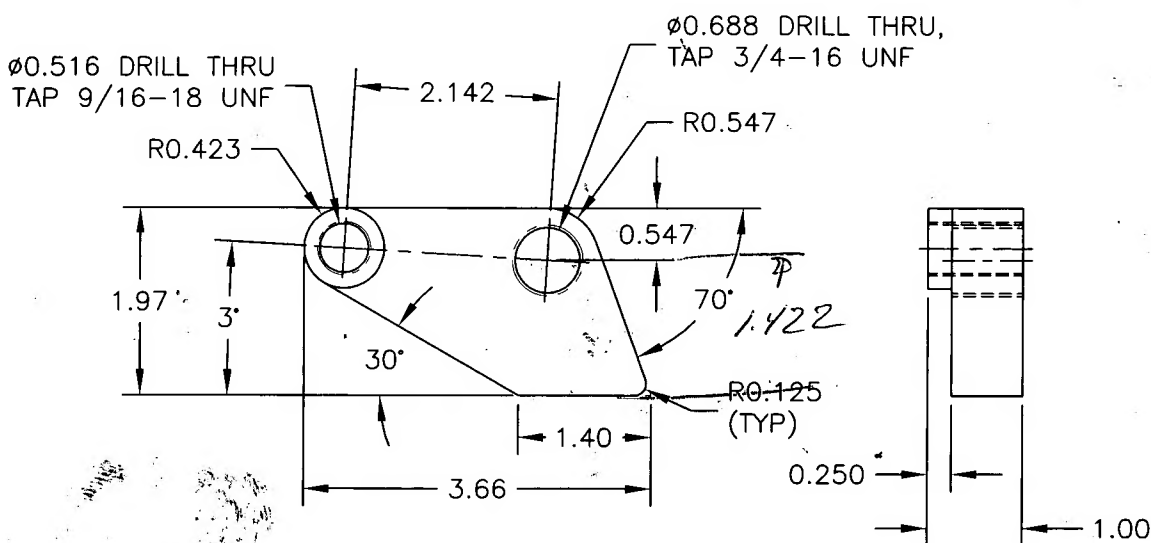
DART AEROSPACE LTD	Work Order:	22026
Description: Support	Part Number:	D3379-1
Dwg: D3379 Rev. A page 2	Qty:	4 10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-03-04	4 10
2	MV	Cut blank: 2.00" x 1.00" x 3.750" long Material: 1010-1025 Steel Bar (M1010-B1.000x02.000) Identify for D3379-1 Batch: M15925	J.L	05-03-21	10
3	MV	Machine as per Folio FA502 and Dwg D3379 Identify as D3379-1	J.L	05/03/21	10
4	QC2	Inspect parts as they come off the CNC machine	EP / J.L	05/03/21	10
5	QC8	Second check	EP	05/03/21	10
6	MV	Deburr	J.L	05/03/21	10
7	QC5	Inspect work to Step 6	EP	05/03/21	10
8	ST	Identify and Stock	CR	05/03/21	10
9	AC	Cost / part 23.33	Sec	05-03-30	10
10	DC	Close W/O 23.33 Inspect Level 21	KJ	05-04-05	10

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

DESIGN <i>AS</i>	DRAWN BY <i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3379	REV. B SHEET 2 OF 4
DATE 05.02.25		TITLE ARM WELDMENT	SCALE 1:2



PRELIMINARY ISSUE

D3379-1 SUPPORT

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR
CSA G40.21, 38W/44W/50W/60W/70W, 1.000 STEEL
(REF. DART SPEC. M1010-B1.000x02.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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